

This is a translation of the certificate DE16/819942200.00

The management system of

# VOGELSANG-EDELSTÄHLE, Inh. Birgit Tölle e.K.

Bandstahlstraße 19-23, DE 58093 Hagen

has been assessed and certified as meeting the requirements of  
**ISO 9001:2015**

For the following activities

Trade of stainless steel wire, bars and sectional wire

Drawing, straightening and thermal treatment of wires and ropes made from various steel grades

This certificate is valid from 11 January 2025 until 10 January 2028 and remains valid subject to satisfactory surveillance audits.

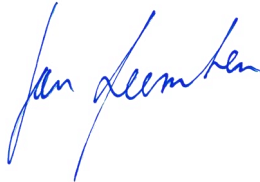
Multiple certificates have been issued for this scope, the main certificate is numbered DE16/819942200.00

Issue 7. Organization certified since 11 January 2016 and first certified by SGS under SAS since 16 March 2023.

Certified activities performed by additional sites are listed on subsequent pages.

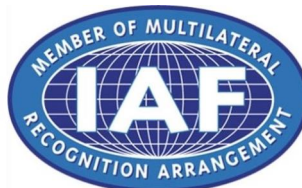


Authorised by  
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continued

# VOGELSANG-EDELSTÄHLE, Inh. Birgit Tölle e.K.

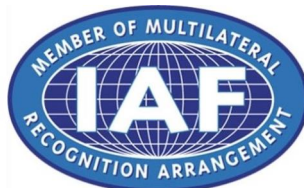
## ISO 9001:2015

Issue 7

### Sites

VOGELSANG-EDELSTÄHLE, Inh. Birgit Tölle e.K.  
Bandstahlstraße 19-23, DE 58093 Hagen  
Trade of stainless steel wire, bars and sectional wire

Edelstahlzieherei Hillesheim GmbH  
In den Birken 4, DE 54576 Hillesheim  
Drawing, straightening and thermal treatment of wires and ropes made from various steel grades



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